

Small-scale Tests for Identifying Explosivity

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•2" Al witness plate top of 5 1" x 6" x 6" steel plates

Varied stand-off: 1", 2" to 10" (in 2" increments)

Solid acceptors without detonation interrupter

Abstract

Many homemade explosives (HMEs), e.g. ANFO, don't release all their energy promptly at the detonation front. In these, loss of energy at edges becomes so significant that it is necessary to use large charges to achieve detonation, i.e. large critical diameter. This does not stop terrorists; they use them in VBIED's. For the researcher it means he may not observe detonability without using large amounts of material—expensive, timeconsuming, & hazardous. A small-scale test is being developed to overcome edge effects so that detonability or lack thereof can be observed without regard to critical diameter. Target materials are those which fail to detonate at the scale of DoT testing but may be threats at large scale, i.e. tons.

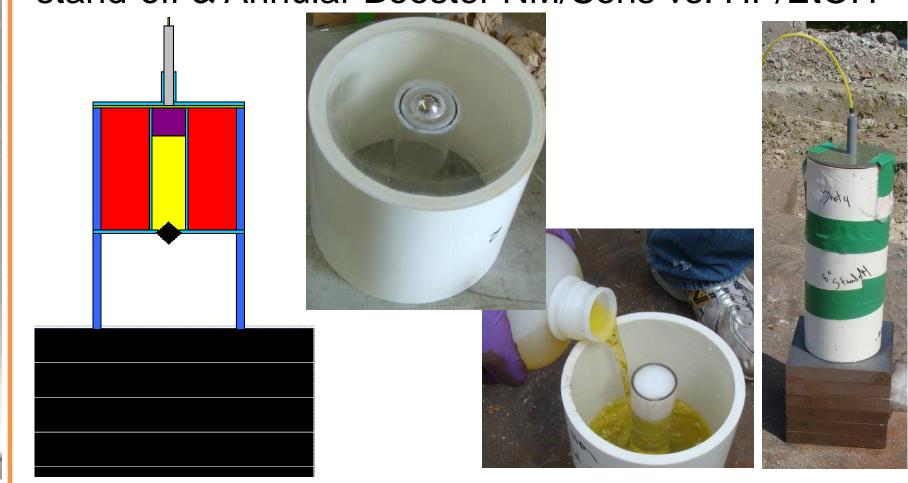
Relevance

With active confinement provided by a detonating annular booster, a convergent, overdriving shock wave is driven into the test material. If it is detonable, the test material will detonate regardless of its critical diameter because the shock is being driven from the edges, not lost at the edges. The goal of this research is to develop a test to observe detonability without requiring large amounts of material. By creating a small test we save time and money and make it possible to test large numbers of potential explosives or industrial hazards with significantly less hazard to the researcher. Hazard to the researcher is reduced because this detonability test uses less material and because less material need be synthesized.

Technical Approach

Test Series 1: Flyer Plate Test Series 2 &3: Flyer Ball

Major Changes: Flyer ball replaced nickel; varied stand-off & Annular Booster NM/Sens vs. HP/EtOH





Inverted Results:

Detonation gave

shallowest dents

Non-detonations

Problem with multiple

deepest dents

dents. ALE3D





 No flyer; observed jet or not Annular booster: NM/NA, NM/DETA, HP, EtOH Initial Observation: Differentiates detonable & non-detonable Concern: Mountain/Moat effect

Topographical Images

Test Series 4: No Flyer

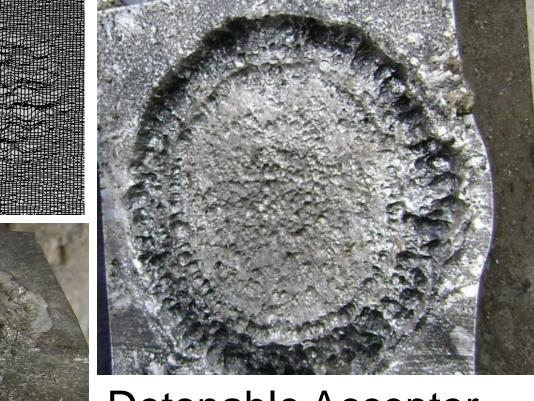
• Device size reduced: 3"dia x 4"

• 1" booster: mass halved (~1lb)





Brine Acceptor



Detonable Acceptor

Accomplishments Through Current Year

explained results

Liquid Inner Materials 8" standoff	Booster 3" x 4" OD	Dent Depth (mm)	Dent Volume (mL)
70/30 NM/NA - No Det. Int.	70/30 NM/NA	-2	0
70/30 NM/NA	50/50 NM/NA	-4	0
80/20 NM/NA	70/30 NM/NA	-4	0
70/30 NM/NA	80/20 NM/NA	-5	0
70/30 NM/NA	98/2 NM/DETA	-5	0
70/30 NM/NA	70/30 NM/NA	-5	0
70% HP/ 13% EtOH	98/2 NM/DETA	-11	9
90/10 NM/NA	70/30 NM/NA	-11	8
95/5 NM/NA	70/30 NM/NA	-11	4
99.5/0.5 NM/DETA	70/30 NM/NA	-12	13
NM	98/2 NM/DETA	-12	10
50/50 NM/NA	70/30 NM/NA	-13	8
NM	70/30 NM/NA	-13	10
80/20 NM/EtOH	70/30 NM/NA	-13	6
80/20 NM/Acetone	70/30 NM/NA	-16	7
90/10 NM/Acetone	70/30 NM/NA	-16	11
30/70 NM/NA	70/30 NM/NA	-16	10
70/30 NM/Acetone	70/30 NM/NA	-17	5
70/13 HP/EtOH	70/30 NM/NA	-19	7
50/10 HP/EtOH	70/30 NM/NA	-26	17
50/30 HP/EtOH	70/30 NM/NA	-28	12
50/5 HP/EtOH - No Det. Int	70/30 NM/NA	-37	25
50/5 HP/EtOH	70/30 NM/NA	-39	23
Acetone	70/30 NM/NA	-24	12
Turpentine	70/30 NM/NA	-29	22
70% HP	70/30 NM/NA	-33	24
70% wt NA	70/30 NM/NA	-43	23
Brine	70/30 NM/NA	-51	26

Lessons Learned:

Stand-off requirement

Booster requirement

Decipher Go/No Go

Solid Acceptors				
Inner Mix	Dent Depth (mm)	Volume (mL)	Acceptor Amount (g)	
MagnaFrac	-14	4	84	
DNT	-16	5	81	
87/13 AN/IS	-17	6	82	
70/30 KN/IS	-18	8	100	
AN	-20	11	82	
PMMA	-33	12	54	

Test series 4 involved 42 shots using ~1lb (450g) of booster and 40-100g of acceptor material. The results indicate clear separation of detonable materials from inert materials of both liquids and solids. Intermediate results have not been completely elucidated. Simulations of these tests have agreed with field-test results. The model is now being used to design the next test series.

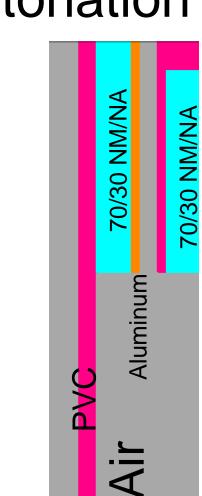
Opportunities for Transition to Customer

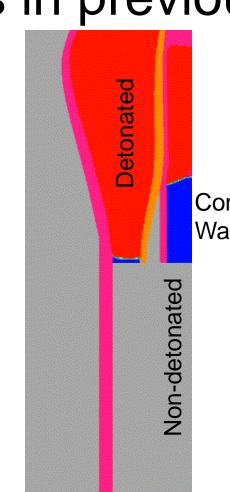
This research is aimed at determining detonability of substances. Once threats are assessed, regulations can be tailored to fit these materials and emerging threats. The application of this test is not limited to identifying potential terrorist threats. Chemical processing plants will benefit from a test they can afford, in terms of dollars, time, and material. We anticipate it may become a standard hazard test in plant design.

Future Work

Moountain/Moat

Instead of having booster & acceptor separated by a PVC pipe, an annular aluminum pipe will be used as a flyer across a small air gap. The "flyer pipe" will create a higher input pressure into acceptor materials than previous devices. This will cause detonable samples to have a more prompt detonation vs run-up to detonation as in previous designs.







Publications Acknowledging DHS Support

Oxley, J.C., Smith, J.L., and Bowden, P.R. "Assessing the Detonability of Substances", in Prep